



## TECHNYL A 218G1 V25 BLACK 34 N

### Description

TECHNYL® A 218G1 V25 Black 34 N is a polyamide 66, reinforced with 25% of glass fiber, heat stabilized, for injection molding. The product is available in black color.

### Key Properties

Excellent combination between thermal & mechanical properties  
Good glycol resistance  
Good hydrolysis resistance

### Benefits

This product has been specially designed to improve its resistance to automotive cooling liquids, increasing lifetime of parts in permanent contact with such liquids.

### Applications

Cooling and heating radiator systems, header tanks, thermostat components, inlet & outlet pipes...

## Properties

Typical values of properties are for black grades

	Standards	Unit	Values	
			d.a.m.	Cond.
<b>Physical</b>				
Water absorption(24h at 23°C)	ISO 62	%	0,90	
Density	ISO 1183/A	g/cm3	1,32	
Molding shrinkage Parallel	RHODIA	%	0,60	
Molding shrinkage normal or perpendicular	RHODIA	%	0,80	
Molding Shrinkage Isotropy	RHODIA		0,75	
<b>Mechanical</b>				
Tensile Modulus	ISO 527 Type 1A	MPa	8400	6300
Tensile strength at break	ISO 527 Type 1A	MPa	170	
Elongation at break	ISO 527 Type 1A	%	3	
Flexural modulus	ISO 178	MPa	7900	5000
Flexural maximum stress	ISO 178	MPa	255	155
Charpy notched impact strength (23 °C)	ISO 179/1eA	kJ/m2	10	13
Charpy unnotched impact strength (23 °C)	ISO 179/1eU	kJ/m2	68	87
Charpy unnotched impact strength (after ageing (water/glycol) 200 h 135 °C)	ISO 179/1eU	kJ/m2	50	
Izod notched impact strength (23 °C)	ISO 180/1A	kJ/m2	8	15
<b>Flammability</b>				
Flammability (Thickness: 1,6 mm)	ISO 1210 / UL94		HB	
Glow Wire Flammability Index (Thickness: 1,6 mm)	ISO 60695-2-12	°C	650	
Limit Oxygen Index	ISO 4589		23	
<b>Thermal</b>				
Melting Temperature	ISO 11357	°C	263	
Heat deflection temperature (1,8 MPa)	ISO 75/Af	°C	245	
Coef of Linear thermal expansion parallel (23°C to 85°C)	ISO 11359	E-5/°C	2,7	
<b>Electrical</b>				
Comparative tracking index (Sol A)	IEC 60112	V	450	425
Comparative tracking index (Sol B)	IEC 60112	V	350	
Dielectric strength	IEC 60243	kV/mm	34	29
Dissipation factor	IEC 60250		0,010	0,110
Surface resistivity	IEC 60093	Ohm	6E 14	1E 12
Volume resistivity	IEC 60093	Ohm/cm	1E 15	1E 13
<b>Specific</b>				
Identification code				PA66-GF30

**Standards****Unit****Values**

d.a.m.

Cond.

d.a.m. = dry as moulded  
 Cond = conditioned

## Processing Guide

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment.

Recommended Maximum water content: 0,2 %

Drying conditions: 80 °C

### Recommended moulding conditions

Barrel Temperatures:

- feed zone                    260 - 270 °C
- compression zone        270 - 280 °C
- mixing zone                280 - 290 °C

Mould temperatures:        80 - 100 °C

**Steel advice for tools** For glass fibers reinforced polyamide, Solvay recommends the use of steel with a high content of Carbon and purified for polishing to avoid or limit the abrasion. For example: Z38CDV5W or Z160CDV12.

## Disclaimer

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANDABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.

## Safety information

Detailed information regarding safety are available on the safety data sheet (SDS).  
SDS is sent with the first material order, or available by contacting our customer services

## Regulations compliance

Grades produced or imported in Europe comply with directive 453/2010/EC, which amends REACH directive 1907/2006/EC

This grade complies with RoHS directive 2002/95/EC

Unless specified, this grade is not suitable for food contact, medical devices or toy applications

## Customer services

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

You can find more information on Solvay Product range by on Technyl.com and the link to the product finder and brochures at the following address:

<http://www.technyl.com/en/download/brochures/index.html>